



APPROACH
Tech Bodyshell **ADVANCE**

APPROACH
Autograph
Alu-Tech Bodyshell

www.baileyofbristol.co.uk



Welcome to Bailey of Bristol

Welcome to the Bailey of Bristol motorhome range.

Since its entry into the motorhome market three years ago Bailey of Bristol has quickly established a reputation for building vehicles which provide the unique combination of superior performance, award-winning design and unbeatable value for money.

All of our products are designed using sixty-five years of experience in leisure vehicle design and are built in our state-of-the-art South Liberty Lane production facility using our patented Alu-Tech construction system. Plus to ensure they remain some of the best-engineered and most technically advanced products available, we subject them to a programme of continuous improvement through leading independent experts - including our ground-breaking crash test.

research at the internationally renowned Millbrook Proving Ground.

As a result, we are proud to present two motorhome ranges - the Approach Advance and the Approach Autograph - offering something to suit every lifestyle and budget.

To help make an informed decision about which of our vehicles will best meet your needs, we recommend you visit your local Bailey retailer who will be happy to demonstrate why Bailey motorhomes have become so popular.

Keeping in touch:



www.baileyofbristol.co.uk

APPROACH

Alu-Tech Bodyshell

ADVANCE

Taking you forward



08 Floorplans

14 Key Features

15 Technical Specification

16 Product Specification

APPROACH

Autograph

Alu-Tech Bodyshell

The height of refinement



18 Floorplans

24 Key Features

25 Technical Specification

26 Product Specification



Welcome to Bailey of Bristol	02
Alu-Tech Bodyshell Construction	04-05
Designed to be Driven	07
Approach Advance	08-17
Approach Autograph.....	18-27
Motorhome Layouts	28-29
Why Choose Bailey	30
Safety as Standard.....	31

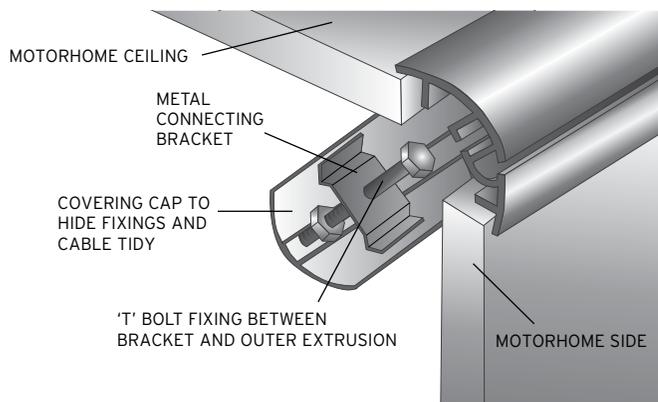
About Alu-Tech

Prior to the introduction of the Alu-Tech construction system in 2009 there had been little change in leisure vehicle bodyshell design for over thirty years. Whilst conventional construction served us well during that period with the advances in production technology and materials we asked: was there a better way?

Two years in the making and the result was the development of our patented Alu-Tech design technology which takes a completely new approach to bodyshell construction. Using a unique interlocking aluminium external framework to which the body panels are bonded and then clamped using internal fixings it has a much stronger and more rigid shell which provides greater protection against the elements.

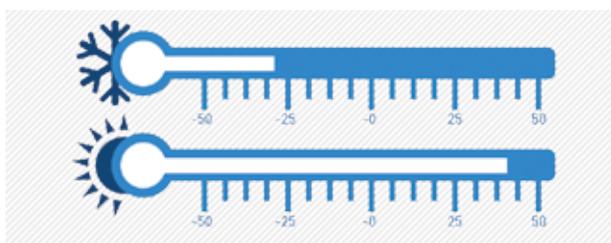
The sole use of thicker fully laminated panels in this new assembly greatly enhances the thermal performance of the shell, making our motorhomes genuine four-season vehicles. The replacement of the timber elements in the sides and roof with a composite plastic internal skeleton and GRP wall linings, in conjunction with a significant reduction in the number of external joints and fixing points, enhances its resistance to moisture ingress.

When you consider that these benefits of ownership were achieved without a cost or a weight penalty you can begin to see why the Alu-Tech construction system is so unique.



FEATURES OF ALU-TECH	BENEFITS TO YOU
Sole use of thicker fully laminated bodyshell panels covered in an impact resistant outer GRP skin.	Increased strength and durability providing greater protection against the elements. Enhanced thermal insulation capabilities to enable holidaying all year round
Interlocking aluminium extrusion external framework with internal fixings.	Increased strength and durability providing greater protection against the elements. Minimises the number of potential water access points to improve the overall integrity of the shell
Timber free upper bodyshell panels featuring a composite plastic internal skeleton and a GRP inner wall lining.	Improved durability by limiting the impact any possible ingress water may cause.
Lighter bodyshell with a more balanced weight distribution	Increased payloads and lower maximum weights making the motorhomes accessible to more drivers who have driving license restrictions. Improved road handling and braking efficiency for safer driving
Cost neutral design technology	Advanced technology universally available at no extra cost

CLIMATE CHAMBER TESTING

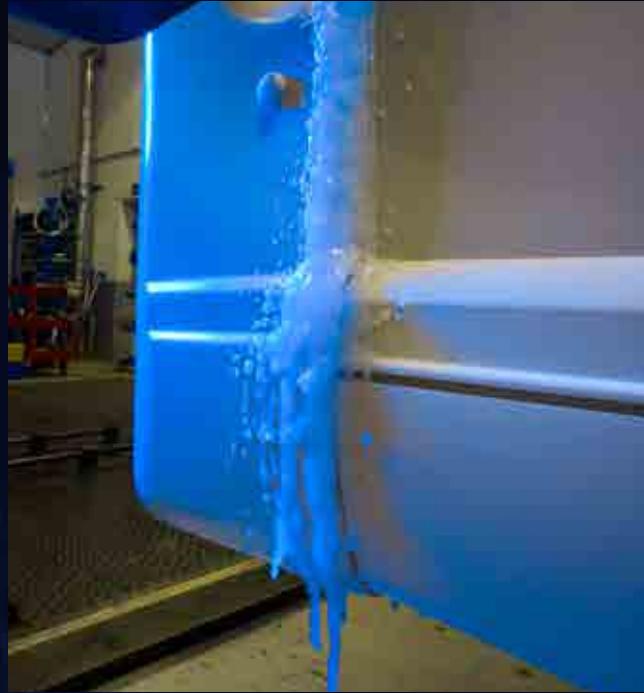


Tested in extreme temperatures, as low as -28°C and as high as 40°C in a climate control chamber

6 YEAR WARRANTY



Terms and conditions apply. All of our motorhomes are supplied with a 6 year transferable bodyshell integrity and a 3 year transferable manufacturers components warranty. 4 year transferable extension to bodyshell integrity guarantee available as a cost option (making 10 years in total). Please visit www.baileyofbristol.co.uk for more information on the warranty package.



EXTREME TESTING

Equivalent to 40 years accelerated life testing carried out at Millbrook on numerous road surfaces

For the full Alu-Tech story visit:
www.baileyofbristol.co.uk

DESIGN INNOVATION

Timber-free and GRP clad upper bodysell panels give greater protection against the elements

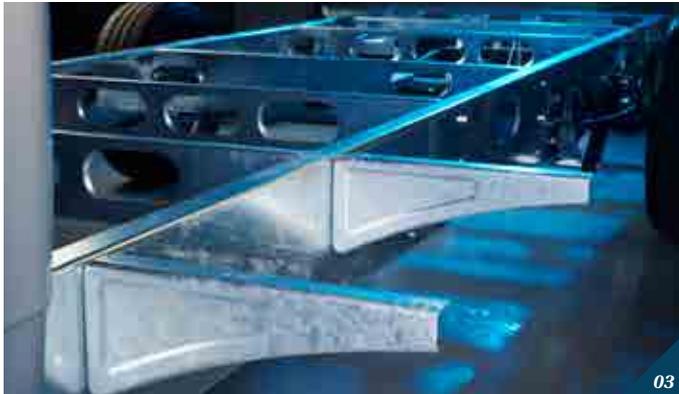


DESIGN INNOVATION

The Alu-Tech construction system is 10% lighter compared to conventional construction







Designed to be driven all models are powered by a 2.2 Hdi 130 bhp engine complete with a 6-speed manual gearbox housed in a new-look Peugeot Boxer Euro 5 cab and thus benefit from the resulting improvements in performance and reduction in vehicle emissions. Driver and passenger comfort whilst en-route is also catered for with a pair of fully adjustable front swivel seats with twin arm rests whilst cab air conditioning and engine cruise control all included as standard*.

The Peugeot cab is matched with a new ultra-low profile lightweight AL-KO AMC chassis which, with its lower centre of gravity, provides a more balanced weight distribution that improves road holding and braking efficiency as well as allowing for increases in user payloads and improving access in and out of the vehicle via a low level entrance step.

Safety considerations remain of paramount importance and thought has been given to this aspect of the design throughout the vehicle, as highlighted by the fitment of dual air bags in the front cab of all models**, Michelin premium tyres and a spare wheel housed in an automotive style floor mounted wind down carrier.

In addition, following the successful completion of the crash test research programme at the Millbrook Proving Ground, additional strengthening has been made to the floor and furniture in the dedicated rear passenger areas to enhance the effectiveness of the fitted three point seat belts (see Page 31 for more information).

*Autograph range only. Cab air conditioning available as part of the Premium Pack cost option on the Advance range

**Driver airbag only as standard on Advance range. Passenger air bag available as part of the Premium Pack cost option.



01 Peugeot 2.2 Hdi 130 bhp engine 02 Fully adjustable front swivel seats with twin arm rests 03 AL-KO AMC chassis with standard outriggers 04 Steel frame seat base support for all designated travel seats (model specific)

APPROACH

Alu-Tech Bodyshell

ADVANCE



Taking you forward



What makes Advance different?

- A low cost, light weight range of low-profile motorhomes in a choice of four popular layouts suitable for both couples and families
- A high performance Alu-Tech bodyshell with a GRP outer skin to provide greater protection against the elements
- All models are built using a well specified Peugeot Boxer Euro 5 cab powered by a 2.2 Hdi 130 bhp engine complete with a 6-speed manual gearbox
- Uniquely for this market sector all models are built using the ultra-low profile lightweight AL-KO AMC chassis for improved driving performance and increased user payloads
- All models are under 7 metres in length and are built on a 3,500kg chassis to make them suitable for anybody holding a full UK driving licence



Advance 615



Advance 635



Advance 640



Advance 665



The new Approach Advance is a range of low cost, light weight, low profile vehicles developed specifically with the first motorhome buyer in mind.

All models are built using the patented Alu-Tech bodyshell, including a GRP outer skin for extra durability, which provides the vehicle with numerous benefits of ownership including market-leading thermal insulation, allowing you to holiday all year round. This is married to a fully-specified Peugeot Boxer Euro 5 cab, powered by a 2.2 Hdi 130 bhp engine complete with a 6-speed manual gearbox, and a new ultra-low profile lightweight AL-KO AMC chassis to provide the very best in on-the-road performance.

With great looks inside and out in addition to a level of specification not normally found in a motorhome in this price bracket, the Approach Advance really does offer something genuinely different for those people thinking of owning a new motorhome for the first time.





Providing comfort and practicality in equal measure these well designed vehicles include a range of features designed to make your life easier. Models come supplied with a high performance 80Ah auxiliary Banner leisure battery, housed in a convenient under floor storage compartment, to give greater independence away from a mains power source. Whilst a 90litre on-board fresh water tank and matching 90 litre external waste tank offer continuous supply for extended periods and in extreme weather conditions.

A host of internal and external storage options facilitated by the double skin floor construction have been incorporated into the designs to allow you to take advantage of the generous payload allowances available with every model. In addition the fitment of a new Whale rapid heat 4 kw blown air system, complete with a user-friendly push button digital control panel, combines with the superior thermal performance of the Alu-Tech bodyshell to allow Approach Advance owners to enjoy their vehicle all year round.

01 Digital control panel 02 Banner leisure battery 03 Whale rapid heat water heater 04 Deep fill bed boxes and underfloor storage

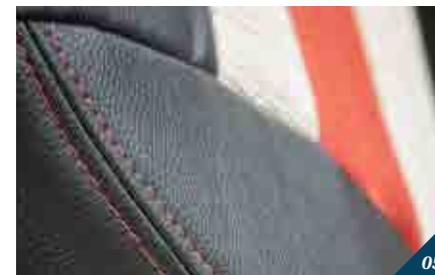


Approach Advance 635 (Standard Pimlico upholstery shown. Optional Premium Pack fitted)



Inside, quality fixtures and fittings give the Approach Advance a more premium look and feel than usually seen in entry-level models. Its high specification includes: 'Mendip Ash' furniture; Italian design overhead locker doors with a dual-finish and push-button catches; low-level courtesy lighting; premium 'Pimlico' upholstery fabric; a Whale rapid heat hot water system and 4kw blown air heating system; Thetford three-burner gas hob and Duplex anti-rattle combination oven and grill; 103 litre Dometic fridge (80 litre for 615 model); 90 litre fresh and waste water tanks; and a fully lined shower with the more powerful and efficient Ecocamel shower head that also uses less water.

All models have fixing points for an exterior ladder, roof rack and bike rack, and are also pre-wired for the fitting of a rear view camera, satellite dish or aerial to allow the vehicle to easily be tailored to suit individual customer requirements, while the keenly priced optional Premium Pack offers the added luxuries of cab air conditioning, a passenger air bag, a concertina windscreen blind, removable cab carpet and a DAB Radio with Bluetooth connectivity is bound to appeal to everybody.



360° product tours for all layouts can be viewed at www.baileyofbristol.co.uk. To find a specific Advance model visit the 'Find your Vehicle' section on the same website.

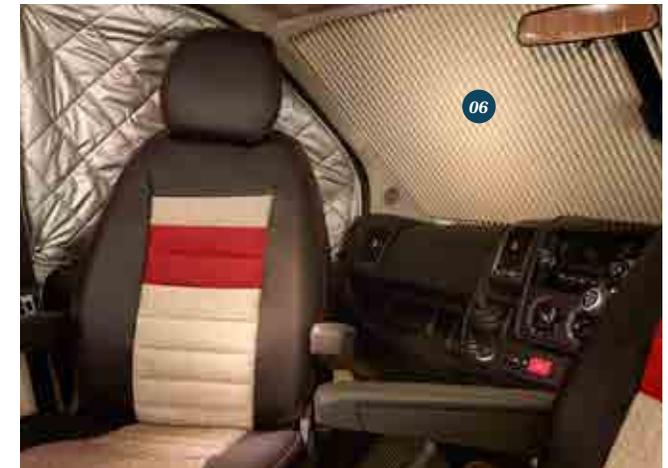
01 Approach Advance 665 washroom 02 Approach Advance 640 kitchen 03 Approach Advance 665 longitudinal drop down bed (bed linen available as a cost option) 04, 05, 06 Standard Pimlico soft furnishings

Key Approach Advance features



01 Michelin premium tyres 02 AL-KO AMC chassis 03 Wind down floor mounted spare wheel carrier and spare wheel
04 Midi Heki roof light 05 Thetford 3-burner gas hob 06 Ecocamel shower head

Optional Premium Pack



Contents include:

01 Passenger air bag 02 DAB radio with Bluetooth connectivity
03 Cab air conditioning 04 Removable carpet 05 USB connection point
06 Concertina windscreen blind

	615	635	640	665
Peugeot Engine	130bhp	130bhp	130bhp	130bhp
Engine Capacity	2198cc	2198cc	2198cc	2198cc
Engine Power	130bhp @ 3500rpm	130bhp @ 3500rpm	130bhp @ 3500rpm	130bhp @ 3500rpm
Engine Torque	320Nm @ 2000rpm	320Nm @ 2000rpm	320Nm @ 2000rpm	320Nm @ 2000rpm
Roof Profile	Low Profile	Low Profile	Low Profile	Low Profile
Chassis	AL-KO AMC	AL-KO AMC	AL-KO AMC	AL-KO AMC
Thermal Insulation Grade	3	3	3	3
Designated Travelling Seats	4	2	2	6
Berths	2	2	4	6
Overall Length	5.999m / 19'8"	6.632m / 21'9"	6.632m / 21'9"	6.960m / 22'10"
Overall Body Width (Inc marker lights & exc mirrors)	2.346m / 7'8"	2.346m / 7'8"	2.346m / 7'8"	2.346m / 7'8"
Overall Height	2.785m / 9'2"	2.785m / 9'2"	2.785m / 9'2"	2.785m / 9'2"
Tyre Size	215/70 R15 LI109Q	215/70 R15 LI109Q	215/70 R15 LI109Q	215/70 R15 LI109Q
MTPLM	3500kg / 68.9cwt	3500kg / 68.9cwt	3500kg / 68.9cwt	3500kg / 68.9cwt
MRO	2691kg / 53.0cwt	2771kg / 54.6cwt	2802kg / 55.2cwt	2957kg / 58.2cwt
Total User Payload	809kg / 15.9cwt	729kg / 14.4cwt	698kg / 13.7cwt	543kg / 10.7cwt
Max Recommended Trailer Weight	2000kg	2000kg	2000kg	2000kg
Gross Train Weight	5500kg	5500kg	5500kg	5500kg
Fresh Water Tank	90 litre	90 litre	90 litre	90 litre
Waste Water Tank	90 litre	90 litre	90 litre	90 litre
Gas Locker Capacity	2 x 6kg	1 x 10kg + 1 x 6kg	1 x 10kg + 1 x 6kg	1 x 10kg + 1 x 6kg
Bed Sizes				
Front Double	-	2.055m x 1.860m (6'9" x 6'1")	2.055m x 1.330m (6'9" x 4'4")	1.825m x 0.980m (6'0" x 3'2")
Front N/S Single	-	1.860m x 0.735m (6'1" x 2'5")	-	-
Front O/S Single	-	1.860m x 0.735m (6'1" x 2'5")	-	-
Rear Double	2.055m x 1.335m (6'9" x 4'4")	-	1.910m x 1.340m (6'3" x 4'5")	2.055m x 1.615m (6'9" x 5'3")
Drop Down Double	-	-	-	1.780m x 1.250m (5'10" x 4'1")*

*Drop down double beds have a maximum load capacity of 200kg

Note: It is possible to upgrade the MTPLM on certain models. Please contact your supplying retailer for more information on this cost option. The MRO is calculated with the fresh water tank containing 20 litres of water. If you travel with more water than this in the tank then the User Payload will reduce accordingly. A production tolerance in the MRO has also been allowed for in the calculation of the Payload margin.



VEHICLE CONSTRUCTION

Peugeot Boxer Cab

Peugeot Euro 5 Boxer Cab supplied with a 3 year / 100,000 mile warranty & 12 months Peugeot Assist Cover | Peugeot 2.2 Hdi (High Pressure Direct Injection) 130 BHP engine with six speed manual gear box | Bianco white cab with colour coded bumpers | Michelin premium branded tyres with tyre pressure sensors | Electric windows | Electric heated wing mirrors with direction indicators | Variable power steering | Anti-lock braking system (ABS) | Electronic Brake Force Distribution (EBFD) | Emergency Brake Assist (EBA) | Front and rear brake pad monitoring system | Engine immobiliser | Driver airbag | Fully adjustable upholstered driver and passenger seats with twin armrests | Thermal cab side window covers | 2 x 12v sockets | Daytime running lights

AL-KO AMC Chassis

Ultra-low profile AL-KO AMC Chassis | Wind down floor mounted spare wheel carrier and spare wheel | Chassis prepared for towbar fitment

Alu-Tech Bodyshell Habitation Area

Supplied with a 6-year transferable body shell integrity guarantee and a 3-year transferable manufacturers components warranty* | 4-year transferable extension to bodyshell integrity guarantee available as a cost option (making 10 years in total)* | 3-year transferable extension to manufacturers component warranty available as a cost option (making 6 years in total)* | EN-1646-I Grade III classification for heating and thermal insulation | European Whole Vehicle Type Approval

Construction

Structural interlocking aluminium extrusion external framework with no external fixing points for additional strength and rigidity | Five part fully bonded exterior panel assembly system featuring: Upper body panels manufactured using superior bead application laminating technology for a stronger more consistent bond | Upper body panels built using a timber free construction, incorporating a composite plastic internal skeleton, a high density polystyrene insulation and a GRP inner wall lining | Upper body panels cloaked in a single sheet impact resistant GRP outer skin for extra durability | Strengthened floor panel with GRP underside protection | Aero-dynamic & aesthetically enhanced front and rear bodyshell profiles | 'Polar white' bodyshell colour and co-ordinating graphics scheme



EXTERIOR FEATURES

Dometic slim line flush fit habitation door with a gas-strut assisted mechanism for smooth operation | Low level insulated habitation door well step with non-slip mat & grab handle | Mini Heki roof light located over front lounge & central kitchen (model specific) | Midi Heki roof light located over rear lounge or bedroom | Polyplastic double glazed windows throughout with night latch ventilation | Remis retractable flyscreens and blinds to all principal windows | Remis splash proof retractable blinds for kitchen & washroom windows | Exterior access storage locker (635, 640) | Exterior 230v power inlet | Vision Plus satellite connection provision | Fixing points for rear mounted cycle rack | Fixing points for exterior ladder and roof rack



INTERIOR FEATURES

Internal headroom of up to 2.10m (6'10') | Internal body width of 2.08m (6'9")

Furniture & Soft Furnishings

Bailey 'Mendip Ash' furniture finish | Dual finish Italian design overhead locker doors with positive catches | 'Ash grey' kitchen & washroom worktop finish | Premium quality fixtures and fittings in polished chrome finish | Slide out bed boxes for easy bed make up (635 & 640) | Roller slat mechanism for easy bed make up (615 & 665) | Deep-fill bed boxes with enhanced storage capacity | Sprung beech bed box tops for additional comfort | Automatically operated ceiling mounted drop down double bed with sprung base (665) | Aluminium frame fixed double bed with gas strut assisted opening mechanism (640) | Free standing and/or wall mounted table (both in 665) | Aircraft style overhead locker system with split level storage, domestic style metal hinges and positive door catches | Structural locker dividers with greater load bearing capacity | Standard 'Pimlico' soft furnishings with co-ordinating curtains and two scatter cushions | Fully sprung upholstery featuring premium quality fabrics, high density filling and superior cushion construction | De-Luxe sprung double bed mattresses (640) | Foam filled double bed mattress on a sprung base (665) | Textured finish durable floor vinyl | Under floor dedicated storage area suitable for footwear | Split section loose fit drop in carpets (25oz pile density)

SERVICES

Electrical System

Premium 80 ampere/hour Banner leisure battery | Dedicated under floor leisure battery storage locker | Digital electrical control panel with push button operation for all motorhome services | 12v ambient and task lighting fittings throughout | Additional low level night lights | 230v power supply with up to four interior sockets | Up to two TV stations with 230v/12v/aerial sockets | Domestic style consumer unit with dedicated access door | Switch mode battery charger with 20 amps output | RCD/MCD protection for mains electric system | 25 metre mains connecting lead | Pre-Wired for satellite and aerial connection and rear view camera

Water & Heating Systems

Whale floor mounted 4kw space heater and blown air heating system | Whale rapid heat water heater | Whale premium freshwater pump (submersible) | Pressurised hot and cold fresh water system | Rigid pipe waste plumbing system | 90 litre onboard fresh water tank with baffles and level sensor | 90 litre external waste water tank with baffles and level sensor | Thetford C-260 cassette toilet with integrated header tank | Inboard shower unit with ceramic ball mixer tap and Ecocamel shower head | Fully lined separate shower cubicle with bi-fold partition door (635, 640) | Fully lined shower wet room with partition curtain (615, 665) | Washroom hand basin with ceramic ball mixer tap

KITCHEN EQUIPMENT

Dometic 103 litre refrigerator with manual ignition and detachable full width freezer compartment. Capacity increases to 110 litres when freezer compartment is removed (635, 640 & 665) | Dometic 80 litre refrigerator with manual ignition and detachable full width freezer compartment. Capacity increases to 85 litres when freezer compartment is removed (615) | Thetford Duplex anti-rattle combination oven and grill | Thetford 3-burner gas hob incorporating flush fitting glass hinged lid and conveniently located controls | Stainless steel circular kitchen sink with swan-neck mixer tap, circular washing up bowl, drainer and chopping board | Provision for optional microwave oven

SAFETY AND SECURITY EQUIPMENT

AL-KO outriggers fitted to AMC Chassis for enhanced floor strength | 3-point seat belts on all designated travelling seats (615,665) | Designated travel seat head rests (615, 665) | Steel frame seat base supports for all designated travelling seats (615, 665) | Steel framed seat base tops with Velcro base cushion fastenings for all designated travelling seats (615, 665) | Steel framed structural bulkhead to support all rear-facing designated travelling seats (665) | Dedicated storage location for both free-standing & wall mounted tables | High security door lock | Smoke alarm | Carbon monoxide alarm

OPTIONAL UPGRADES

Factory Fit Options

Premium Pack consisting of the following items: Cab air conditioning | Passenger airbag | Remis concertina windscreen blind | Removable cab carpet | DAB Radio with Bluetooth connectivity, USB connection point (located in storage locker beneath the radio) and 2 door speakers

Retailer Fit Options

Microwave oven | Co-ordinating bedding set for fixed bed mattresses (640, 665)

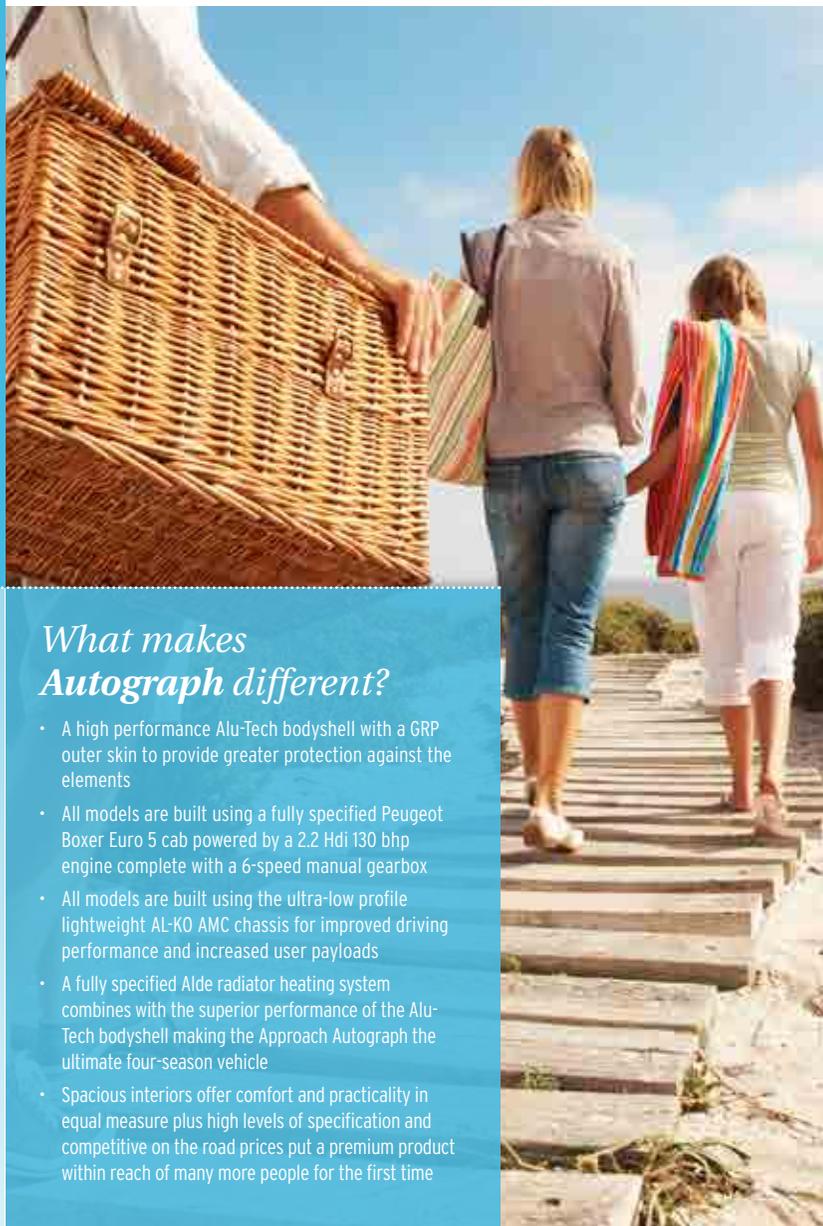


APPROACH Autograph

Alu-Tech Bodyshell



The height of refinement



What makes Autograph different?

- A high performance Alu-Tech bodyshell with a GRP outer skin to provide greater protection against the elements
- All models are built using a fully specified Peugeot Boxer Euro 5 cab powered by a 2.2 Hdi 130 bhp engine complete with a 6-speed manual gearbox
- All models are built using the ultra-low profile lightweight AL-KO AMC chassis for improved driving performance and increased user payloads
- A fully specified Alde radiator heating system combines with the superior performance of the Alu-Tech bodyshell making the Approach Autograph the ultimate four-season vehicle
- Spacious interiors offer comfort and practicality in equal measure plus high levels of specification and competitive on the road prices put a premium product within reach of many more people for the first time



Autograph 540



Autograph 625



Autograph 730



Autograph 740



Autograph 745



Autograph 765





The height of refinement



As practical as they are comfortable these well thought-out motorhomes include a variety of new features designed to make your life easier. Models now come supplied with a high performance 110Ah auxiliary Banner leisure battery, housed in a convenient new under floor storage compartment, to give greater independence away from a mains power source. Whilst a 90/100 litre* fully insulated external fresh water tank and matching 90/100 litre* waste tank offer continuous supply for extended periods and in extreme weather conditions.

A host of new internal and external storage options facilitated by the new double skin floor construction have been incorporated into the designs to allow you to take advantage of the generous payload allowances available with every model. A new fully-specified Alde radiator heating system, complete with user-friendly digital control panel, has also been added to the equipment list to provide programmable heating en-route or on site - which combined with the superior thermal performance of the Alu-Tech bodyshell makes the Approach Autograph the ultimate four-season vehicle.



*Approach Autograph 540 has 90 litre fresh and waste water tanks whilst all other models are fitted with 100 litre tanks

01 Banner leisure battery 02 Alde digital control panel 03 Alde radiator heating system 04 Interior service access hatch



Approach Autograph 745 (Optional Piccadilly upholstery and bed linen shown)



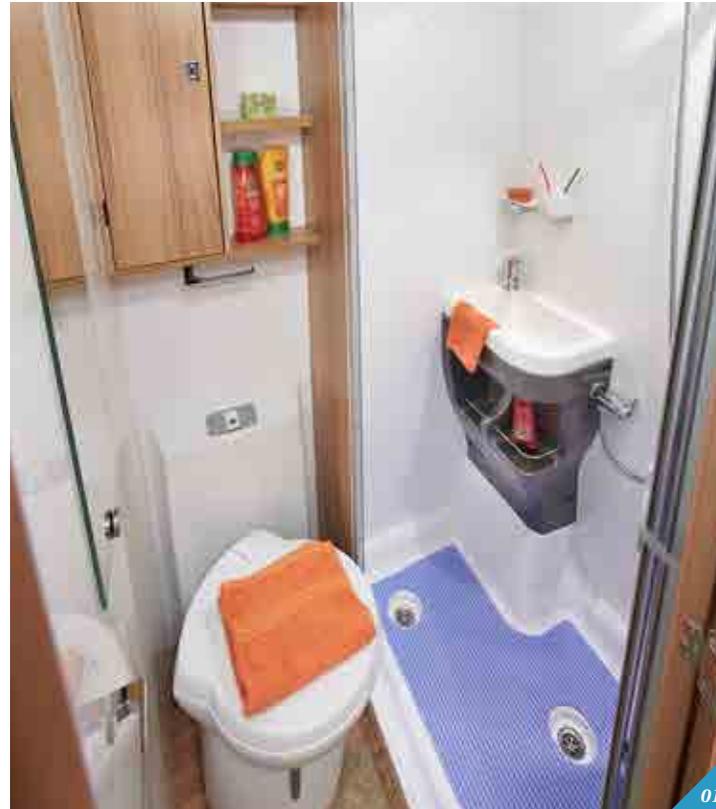
Autograph

BAILEY

Interior decor, featuring the trademark Bailey Walnut finish, has been expertly refined with new cabinetry featuring elegant curved profiles, dual-finish locker doors, high gloss worktops and polished chrome fittings to enhance the feeling of quality. While new design elements such as the ergonomic kitchen units with contrasting overhead locker system plus the additional new ambient and task lighting give the Approach Autograph range the all-important wow factor.

Each model comes with a choice of either Trafalgar or Piccadilly luxurious soft furnishing options, featuring superior construction and premium quality fabrics, both of which are supplied with coordinating curtains and a pair of reversible scatter cushions.

As people have come to expect from Bailey, models are extremely well specified and are packed with all the home comforts owners will need for relaxing and enjoyable holidays. Notably they include fully equipped kitchens, featuring the new Thetford Caprice combination anti-rattle oven with a dual-fuel hob including an electric hotplate, and cleverly designed washrooms all of which contain a separate fully lined cubicle containing an energy-saving Ecocamel shower.



360° product tours for all layouts can be viewed at www.baileyofbristol.co.uk. To find a specific Autograph model visit the 'Find your Vehicle' section on the same website.

01 Approach Autograph 765 washroom 02 Approach Autograph 765 longitudinal drop down bed (bed linen available as a cost option)
03 Approach Autograph 740 kitchen 04, 05, 06 Standard Trafalgar soft furnishings

Key Approach Autograph features



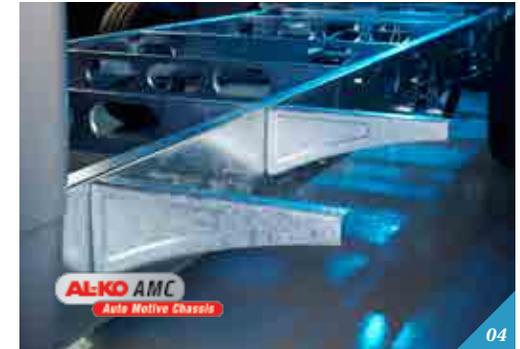
01



02



03



04



05



06



07



08



09



10



11

01 Underfloor storage area with exterior access, suitable for folding chairs & BBQs (model specific) 02 Michelin premium tyres 03 Dometic slim line flush fit habitation door with window, blind & bin 04 AL-KO AMC chassis
 05 DAB radio with Bluetooth connectivity & USB connection point 06 Map packets on back of seats 07 Alde radiator and water heating system 08 Dual fuel hob with electric hotplate and 3 gas burners
 09 Stainless steel circular kitchen sink with swan-neck mixer tap, circular washing up bowl, drainer and chopping board 10 Steel frame seat base supports and bulkhead (model specific) 11 Low-level night lights

	540	625	730	740	745	765
Peugeot Engine	130bhp	130bhp	130bhp	130bhp	130bhp	130bhp
Engine Capacity	2198cc	2198cc	2198cc	2198cc	2198cc	2198cc
Engine Power	130bhp @ 3500rpm	130bhp @ 3500rpm	130bhp @ 3500rpm	130bhp @ 3500rpm	130bhp @ 3500rpm	130bhp @ 3500rpm
Engine Torque	320Nm @ 2000rpm	320Nm @ 2000rpm	320Nm @ 2000rpm	320Nm @ 2000rpm	320Nm @ 2000rpm	320Nm @ 2000rpm
Roof Profile	Low Profile	Low Profile	Low Profile	Low Profile	Low Profile	Low Profile
Chassis	AL-KO AMC	AL-KO AMC	AL-KO AMC	AL-KO AMC	AL-KO AMC	AL-KO AMC
Thermal Insulation Grade	3	3	3	3	3	3
Designated Travelling Seats	4	2	2	2	4	6
Berths	3	2	4	4	4	6
Overall Length	5.999m / 19'8"	6.640m / 21'9"	7.618m / 25'0"	7.450m / 24'5"	7.450m / 24'5"	7.450m / 24'5"
Overall Body Width (Inc marker lights & exc mirrors)	2.346m / 7'8"	2.412m / 7'11"	2.412m / 7'11"	2.412m / 7'11"	2.412m / 7'11"	2.412m / 7'11"
Overall Height	2.785m / 9'2"	2.785m / 9'2"	2.785m / 9'2"	2.785m / 9'2"	2.785m / 9'2"	2.785m / 9'2"
Tyre Size	215/70 R15 L1109Q	215/70 R15 L1109Q	215/70 R15 L1109Q	215/70 R15 L1109Q	215/70 R15 L1109Q	215/70 R15 L1109Q
MTPLM	3500kg / 68.9cwt	3500kg / 68.9cwt	3500kg / 68.9cwt	3500kg / 68.9cwt	3500kg / 68.9cwt	3850kg / 75.8cwt
MRO	2828kg / 55.7cwt	2995kg / 59.0cwt	3067kg / 60.4cwt	3042kg / 59.9cwt	3129kg / 61.6cwt	3217kg / 63.3cwt
Total User Payload	672kg / 13.2cwt	505kg / 9.9cwt	433kg / 8.5cwt	458kg / 9.0cwt	371kg / 7.3cwt	633kg / 12.5cwt
Max Recommended Trailer Weight	2000kg	2000kg	1650kg	2000kg	2000kg	1650kg
Gross Train Weight	5500kg	5500kg	5500kg	5500kg	5500kg	5500kg
Fresh Water Tank	90 litre	100 litre	100 litre	100 litre	100 litre	100 litre
Waste Water Tank	90 litre	100 litre	100 litre	100 litre	100 litre	100 litre
Gas Locker Capacity	2 x 10kg	2 x 10kg	2 x 10kg	2 x 10kg	2 x 10kg	2 x 10kg
Bed Sizes						
Front Double	-	-	1.224m x 2.250m (4'0" x 7'4")	1.224m x 2.250m (4'0" x 7'4")	1.210m x 2.240m (3'11" x 7'4")	1.030m x 1.840m (3'4" x 6'0")
Front N/S Single	-	-	-	-	-	-
Front O/S Single	-	-	-	-	-	-
Front Transverse single	2.250m x 0.630m (7'4" x 2'1")	-	-	-	-	-
Rear Double	-	2.210m x 1.800m (7'3" x 5'10")	1.792m x 1.332m (5'10" x 4'4")	1.980m x 1.350m (6'5" x 4'5")	1.980m x 1.350m (6'5" x 4'5")	2.200m x 1.790m (7'2" x 5'10")
Rear N/S Single	-	1.800m x 0.710m (5'10" x 2'4")	-	-	-	1.800m x 0.710m (5'10" x 2'4")
Rear O/S Single	-	1.800m x 0.710m (5'10" x 2'4")	-	-	-	1.800m x 0.710m (5'10" x 2'4")
Drop down Double	1.950m x 1.540m (6'4" x 5'0")*	-	-	-	-	1.230m x 1.835m (4'0" x 6'0")*

*Drop down double beds have a maximum load capacity of 200kg



VEHICLE CONSTRUCTION

Peugeot Boxer Cab

Peugeot Euro 5 Boxer Cab supplied with a 3 year / 100,000 mile warranty & 12 months Peugeot Assist Cover | Peugeot 2.2 Hdi (High Pressure Direct Injection) 130 BHP engine with six speed manual gear box | **NEW** graphite cab with colour coded bumpers | Michelin premium branded tyres with tyre pressure sensors | Remote central locking for cab and habitation door | Electric windows | Electric heated wing mirrors with direction indicators | Variable power steering | Anti-lock braking system (ABS) | Electronic Brake Force Distribution (EBFD) | Emergency Brake Assist (EBA) | **NEW** Front and rear brake pad monitoring system | Engine immobiliser | Cruise control | Cab air conditioning | Driver and front passenger airbags | Fully adjustable upholstered driver and passenger seats with twin armrests | Map pockets on back of cab seats | Remis concertina windscreen and side window blinds | Removable cab carpet | **NEW** DAB Radio with Bluetooth connectivity, USB connection point (located in storage locker beneath the radio) and 2 door speakers | 2 x 12v sockets | **NEW** Daytime running lights

AL-KO AMC Chassis

NEW ultra-low profile wide track AL-KO AMC Chassis | **NEW** wind down floor mounted spare wheel carrier and spare wheel | Chassis prepared for towbar fitment Alu-Tech BodysHELL Habitation Area | Supplied with a 6-year transferable body shell integrity guarantee and a 3-year transferable manufacturers components warranty* | 4-year transferable extension to bodysHELL integrity guarantee available as a cost option (making 10 years in total)* | 3-year transferable extension to manufacturers component warranty available as a cost option (making 6 years in total)* | EN-1646-1 Grade III classification for heating and thermal insulation | European Whole Vehicle Type Approval

Construction

Structural interlocking aluminium extrusion external framework with no external fixing points for additional strength and rigidity | Five part fully bonded exterior panel assembly system featuring: | Upper body panels manufactured using superior bead application laminating technology for a stronger more consistent bond | Upper body panels built using a timber free construction, incorporating a composite plastic internal skeleton, a high density polystyrene insulation and a GRP inner wall lining | Upper body panels cloaked in a single sheet impact resistant GRP outer skin for extra durability | Strengthened floor panel with GRP underside protection | **NEW** aerodynamic & aesthetically enhanced front and rear bodysHELL profiles | **NEW** 'Polar white' bodysHELL colour and co-ordinating graphics scheme



EXTERIOR FEATURES

NEW Dometic slim line flush fit habitation door with window, blind and bin plus a gas-strut assisted mechanism for smooth operation | **NEW** Dometic pleated full length door flyscreen | **NEW** low level insulated habitation door well step with non-slip mat, grab handle, curtain heater & courtesy light | **NEW** Polyplastic double glazed opening skylight with Remis night blind in front dome | Mini Heki roof light located over front lounge (model specific) & central kitchen | Midi Heki roof light located over rear lounge or bedroom | Polyplastic double glazed windows throughout with night latch ventilation | **NEW** Remis pleated flyscreens and blinds to all principal windows | **NEW** Remis splash proof blinds for kitchen & washroom windows | Centrally mounted easy access exterior gas locker compartment with capacity to store 2 x 10kg bottles. | Propane/Butane en-route gas 30mb regulator mounted in gas locker compartment | **NEW** enlarged underbed storage area with larger exterior access doors (540,730,740,745) | **NEW** dedicated under floor storage area suitable for folding chairs and BBQs with exterior access (625,765) | **NEW** exterior 230v power inlet | **NEW** Vision Plus satellite connection provision | Fixing points for rear mounted cycle rack | Fixing points for exterior ladder and roof rack

INTERIOR FEATURES

NEW internal headroom of up to 2.10m (6'10") | Internal body width of 2.27m (7'5")

Furniture & Soft Furnishings

Bailey 'Walnut' furniture finish | **NEW** contrasting finish on kitchen cabinetry & overhead locker doors | **NEW** dual finish Italian design overhead locker doors | **NEW** high gloss kitchen & washroom worktop finish | **NEW** premium quality fixtures and fittings in polished chrome finish | **NEW** design slide out bed boxes for easy bed make up (730,740,745) | Roller slats for easy bed make up (625,765) | **NEW** drop down flaps on front bed box fascias for enhanced accessibility (730,740,745) | **NEW** deep-fill bed boxes with enhanced storage capacity (625,765) | **NEW** sprung beech bed box tops for additional comfort | **NEW** automatically operated ceiling mounted drop down double bed with sprung base (540,765) | **NEW** design fixed double beds with aluminium frames & gas strut assisted opening mechanism (730,740,745) | Free standing and/or wall mounted table (both in 765) | Aircraft style overhead locker system with split level storage, domestic style metal hinges and positive door catches | Structural locker dividers with greater load bearing capacity



NEW standard 'Trafalgar' soft furnishings with co-ordinating curtains and two reversible scatter cushions | **NEW** optional 'Piccadilly' soft furnishings with co-ordinating curtains and two reversible scatter cushions | Fully sprung upholstery featuring premium quality fabrics, high density filling and superior cushion construction | De-Luxe sprung double bed mattresses (730,740,745) | **NEW** Foam filled double bed mattress on a sprung base (540,765) | Wood effect floor vinyl | **NEW** under floor dedicated storage area suitable for footwear (625,730,765) | Split section loose fit drop in carpets (50 oz pile density)

SERVICES

Electrical System

NEW premium 110 ampere/hour Banner leisure battery | **NEW** dedicated under floor twin leisure battery storage locker (one leisure battery supplied as standard specification) | Digital electrical control panel with touch screen operation | **NEW** 12v ambient and task lighting fittings throughout | **NEW** additional ambient over locker and under kitchen worktop lighting | **NEW** additional low level night lights | 230v power supply with up to five interior sockets | Up to two TV stations with 230v/12v/aerial sockets | Domestic style consumer unit with dedicated access door | Switch mode battery charger with 20 amps output | RCD/MCD protection for mains electric system | 25 metre mains connecting lead | Branded dual cone stereo speakers for superior sound quality | Pre-Wired for satellite and aerial connection and rear view camera.

Water & Heating Systems

NEW Alde Hydronic Compact3020 programmable radiator heating system with combined water heating | **NEW** touch screen user-friendly control panel | **NEW** wash-room radiator | Dual fuel 3.4 Kw gas and 3 Kw electric power sources | Programmable daily timer | Floor mounted Whale Aqua smart II on-board water pump with Aquasourcelayflat filling pipe | Pressurised hot and cold fresh water system with self priming pump | Rigid pipe waste plumbing system | 90/100 litre external insulated fresh water tank with baffles and level sensor (540/625,730,740,745,765) | Fresh water tank heater for winter protection and overflow | 90/100 litre external waste water tank with baffles and level sensor (540/625,730,740,745,765) | Thetford C-260 cassette toilet with integrated header tank | Inboard shower unit with ceramic ball mixer tap and Ecocamel shower head | Fully lined separate shower cubicle with bi-fold partition door (540,625,740,745,765) | **NEW** Shower Curtain (730) | Washroom hand basin with ceramic ball mixer tap

KITCHEN EQUIPMENT

Dometic 103 litre refrigerator with electronic ignition and detachable full width freezer compartment. Capacity increases to 110 litres when freezer compartment is removed (540,625,730,765) | Dometic 117 litre refrigerator with electronic ignition and detachable full width freezer compartment. Capacity increases to 145 litres when freezer compartment is removed (740,745) | **NEW** Thetford Caprice anti-rattle combined oven, grill and hob with electronic ignition and flame failure device (625,730,740,745,765) | **NEW** Thetford Duplex anti-rattle combination oven and grill (540) | **NEW** dual-fuel hob with electric hotplate and 3 gas burners (625,730,740,745,765) | **NEW** Thetford 3-burner gas hob incorporating flush fitting glass hinged lid and conveniently located controls (540) | Stainless steel 800 watt microwave oven conveniently located at eye level in a dedicated overhead locker for enhanced sound proofing | **NEW** stainless steel circular kitchen sink with swan-neck mixer tap, circular washing up bowl, drainer and chopping board

SAFETY & SECURITY EQUIPMENT

AL-KO outriggers fitted to AMC Chassis for enhanced floor strength | 3-point seat belts on all designated travelling seats (540,745,765) | **NEW** design designated travel seat head rests (540,765) | Steel frame seat base supports for all designated travelling seats (540,745,765) | Steel framed seat base tops with Velcro base cushion fastenings for all designated travelling seats (540,745,765) | Steel framed structural bulkhead to support all rear-facing designated travelling seats (765) | Dedicated storage location for both free-standing & wall mounted tables | **NEW** high security door lock | Smoke alarm | Carbon monoxide alarm



APPROACH

Alu-Tech Bodyshell

ADVANCE



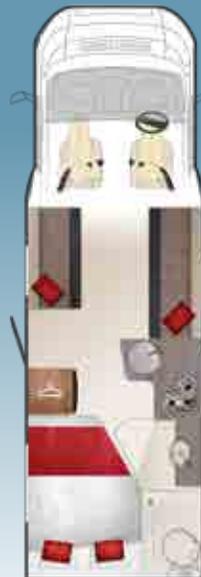
Advance 615



Advance 635



Advance 640



Advance 665



APPROACH

Autograph

Alu-Tech Bodyshell

<p>Autograph 540</p>	<p>Autograph 625</p>	<p>Autograph 730</p>	<p>Autograph 740</p>	<p>Autograph 745</p>	<p>Autograph 765</p>

Why choose Bailey



1 in 10 new motorhomes sold in the UK is a Bailey motorhome



Bailey is the UK's longest established independent manufacturer with over 65 years experience in leisure vehicle production and design



Bailey leisure vehicles are designed to be 75% recyclable to make them more environmentally friendly



Bailey has the most advanced manufacturing plant in the UK, featuring the industry's only mechanised production line, allowing us to further improve both the quality and value of our vehicles



Bailey products have received more third party endorsements from leading industry sources than any other in recent years re-affirming our position as the UK's favourite leisure vehicle brand



All of our products are certified by the National Caravan Council and have attained Whole Vehicle Type Approval to ensure they are both legal and safe



Since 1948, approximately 165,000 Bailey leisure vehicles have been manufactured in Bristol. If positioned nose to tail, these caravans and motorhomes would stretch over 1,000 miles - equivalent to the distance from Bristol to Vienna in Austria



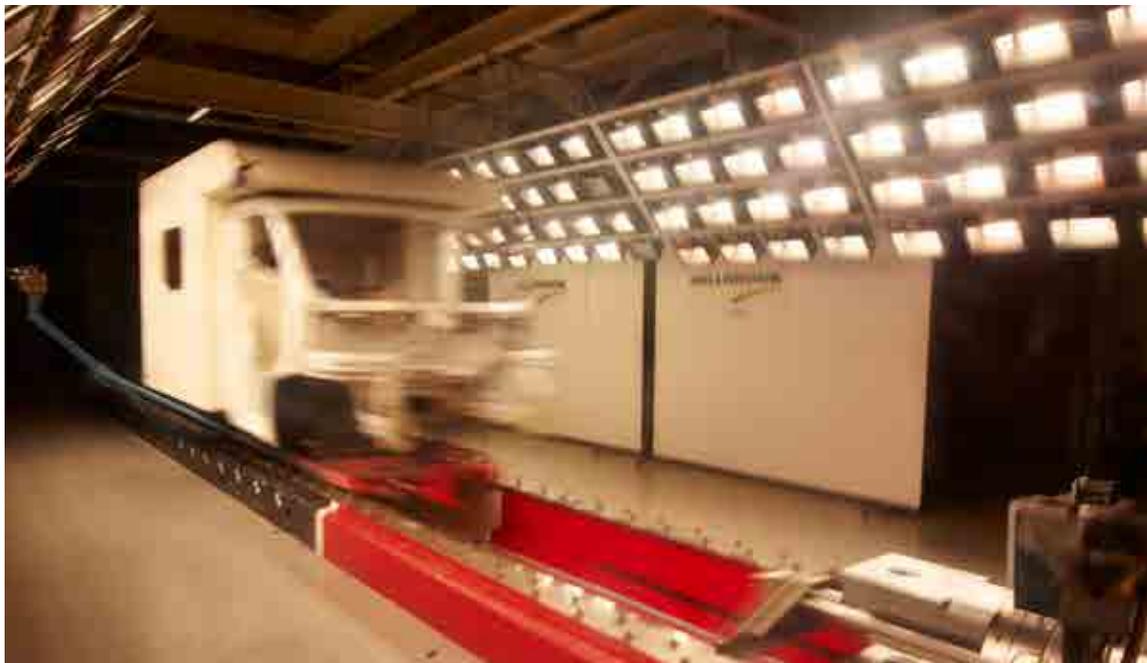
Safety considerations are of paramount importance in any new motorhome and Bailey has always given significant emphasis to this aspect of product design. As a result, key features, such as an ABS braking system and high performance Michelin tyres have been specified as standard in all models, whilst fully approved three-point seatbelts and frames are fitted to every dedicated rear passenger seat.

However Bailey wanted to take this process a stage further and in 2011 it embarked on a two year motorhome crash test simulation programme at the internationally renowned Millbrook Proving Ground - one of Europe's leading test and development facilities for whole vehicles, systems and components. Based upon Millbrook's recommendations this consisted of a series of 30mph frontal impact tests on the HyGe Sled facility using a cell containing the dedicated rear passenger seating area mounted on a dummy cab and chassis.

This pioneering research has allowed Bailey to make significant enhancements to the motorhome bodyshell and furniture to help improve overall vehicle safety for both driver and passengers examples of which are as follows:-

- AL-KO AMC chassis outriggers fitted to provide the floor with additional support beneath the dedicated rear passenger seating areas (model specific)
- Anchoring of heavy appliances including the kitchen fridge and oven to the floor
- Steel framed seat base supports for all designated travel seats fitted with velcro secured cushions
- Steel framed structural bulkhead to support rear-facing designated travel seats
- Re-location of under locker lighting away from the immediate headroom space of rear passengers
- Dedicated stowage location of side mounted tables whilst in transit

This combined with the enhanced protection provided by the high performance Alu-Tech bodyshell and the re-enforced habitation area furniture, we believe, sets Bailey motorhomes apart from other products in terms of vehicle safety.





www.baileyofbristol.co.uk

South Liberty Lane, Bristol BS3 2SS, England

This brochure does not constitute an offer by Bailey Caravans Ltd (Bailey). Bailey reserves the right to alter specifications and prices as market and supply conditions demand. Your Bailey retailer will confirm all specification details prior to you making your purchasing decision. E. & O. E. Bailey retailers sell our products of their own choice and not as agents of Bailey. Accordingly they have no authority to bind Bailey or to make any representation or undertaking whatsoever on behalf of Bailey. All household items illustrated in this brochure are used to enhance photography and are for display purposes only. They are not supplied with your motorhome. Photographic colour reproduction is subject to the limitations of the production process.

Design: CMS International | Print: Kingsdown | Photography: Alan Bond | Issued: January 2015

All Bailey models have been certified by the National Caravan Council for compliance with stringent European Standards, British Legislation and industry set Codes of Practice specifically relating to health and safety issues. NCC Approval gives you peace of mind that your caravan is safe and legal.

